

Work Order ID 103067

103067

DUPLICATE

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August-28-13 8:49:40 AM

Item ID: D205-523-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Rappel 500 Lbs
 Start Date: 6/11/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 6/11/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9301	Rev A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy blue file & type labels as per PPP D205-523-013, CHG 002								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS 06 13/8/30

2x JG/MLS 13-8-28 (2)

2x SP 13-8-28

DAS 06 13/8/30

2x

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Item ID: D205-523-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Rappel 500 Lbs

Start Date: 6/11/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 6/11/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPP D205-523-013 Stock Location: <u>F602A</u>	Identify and							
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

2x 8 13-8-30

13/9/3 JD

13-0830

Picklist Print

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Work Order ID: 103067
Parent Item: D205-523-013
Parent Item Name: Heli-Rappel 500 Lbs

Start Date: 6/11/13

Required Date: 6/11/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP B02.04.04Updated Drawing and Added Inspection Level 21SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149D0563J Washer		Purchased	No				Each	6,064.0000	8	16	20		

Location Loc Qty Loc Code

ST294 973

123248 42

123355 30

m125807 901

ST298 91

122452 91

ST510a 5000

m126319 5000

Manufactured No

110 Each 0.0000

Manufactured No

110 Each 13.0000

Location Loc Qty Loc Code

ST007 13

33980 1

55316 2

98309 10

Purchased No

110 Each 65.0000

Location Loc Qty Loc Code

ST362 65

122416 3

M125716 62

D205-523-043

SLIDE BAR ASSEMBLY

D2229

Doubler

AN5-14A

Bolt

1 x 33989

2 x 55316

1 x 98309

4

8

13-08-30

125716

Picklist Print

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Work Order ID: 103067
 Parent Item: D205-523-013
 Parent Item Name: Heli-Rappel 500 Lbs

Start Date: 6/11/13

Required Date: 6/11/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L5
 Nut
 SL

Purchased

No

110

Each

1,215.0000

⑧ - JB 13-08-30

Location

Loc Qty

Loc Code

ST314

234

125654

234

ST506

1

123900

1

st507

980

125535

980

125654

D2224
 SL

12 B100345 2x SL

B/K/300
REFERENCE ONLY

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)